

## A Grade    Select / Exquisite

The face shall be practically free of defects - no sap wood, no heart wood, no blue stain and no cracking. A-grade admits some small healthy knots with a max. diameter of 5.4 mm, with an allowance of 2 pieces every running meter for 125 mm wide and below. 3 knots are allowed for 130 mm wide and above. Uniform of color with small limited character marks.

## B Grade    Nature

May contain small streaks, burls, slight. The face may contain small streaks, burls, slight imperfections, black lines, black colored knots and tight knots which do not exceed 2.54 mm, with an allowance of 4 pieces every running meter for 125 mm wide and below. 6 knots are allowed for 130 mm and above. Knots should be repaired. In principle free of sapwood. More color variation allowed within the parcel.

## C Grade    Rustic

The face may contain sapwood, big streaks, pin worm holes, burls, imperfections, and knots which do not exceed 3.54 cm in diameter. C-grade allows black colored repaired knots. Sapwood is allowed for max. 30% of the width.

## D Grade    Country

More markings than C-grades. Light and dark colors, knots and other character marks are allowed. Contains flags, heavy streaks, checks, worm holes, knots, heart-wood, stains, unlimited sapwood and knots.